



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D139-1012-011
Job Sheet 177346



Part No: D139-1012-011

Job Qty: 1 ea

Part Name: AW139 High Capacity Cargo Net



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 7/26/18 6/22/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV D IPP REV:A 16.04.27 NEW ISSUE DD VERF:JLM IPP REV:B 16.10.03 as per chg003 DD
VERF:JLM IPP REV:C 16.12.05 as IIN rev.B DD VERF:JLM IPP REV:D 17.03.08 as IIN rev.C DD VERF:JFS
IPP REV:E 17.05.24 AS PER IIN REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/26/18	7/26/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 26 2018
120	Packaging	1 pcs	7/26/18	7/26/18	0.00	0.00	Packaging1-1		JUN 27 2018
130	QC	1 pcs	7/26/18	7/26/18	0.00	0.00	QC4		7/10/18
135	DC	1 pcs	7/26/18	7/26/18	0.00	0.00	DC		7/10/18
140	Packaging	1 pcs	7/26/18	7/26/18	0.00	0.00	Packaging3-1		7/10/18
150	QC21-FG	1 Ea	7/26/18	7/26/18	0.00	0.00	QC21		JUN 28 2018

Part Op 135 - Photocopy bluefile and create labels as per PPP D139-1012-011 chg 0045
Descriptions: 140 - Identify and pack for shipping as per PPP D139-1012-011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-7A	Bolt	4 Ea (4 ea)	90-Start up Operation	5065267
AN526-1032R12	Screw	6 Ea (6 ea)	90-Start up Operation	FM137680-4
AN970-3	Washer	6 Ea (6 ea)	90-Start up Operation	5003924
AN970-6	Washer	4 Ea (4 ea)	90-Start up Operation	FM137744-0
D139-1012-041	AW139 Cargo Net Assembly	1 Ea (1 ea)	90-Start up Operation	5079114
D5320-043	D-Ring Assembly	7 Ea (7 ea)	90-Start up Operation	FM162110
D5339-1	Carabiner Clip	10 Ea (10 ea)	90-Start up Operation	FM162117
D5397-1	D Ring	10 Ea (10 ea)	90-Start up Operation	FM162123
D5405-3	Bushing	4 Ea (4 ea)	90-Start up Operation	FM162125
D5408-1	Suspension Rope	1 Ea (1 ea)	90-Start up Operation	FM162111
D5409-1	Placard	2 Ea (2 ea)	90-Start up Operation	FM162112
D5409-3	Placard	2 Ea (2 ea)	90-Start up Operation	FM162126
D5460-1	Angle Bracket	6 Ea (6 ea)	90-Start up Operation	FM162127
D5460-3	Channel	4 Ea (4 ea)	90-Start up Operation	FM134294
MS20426AD3-4	Rivet	12 Ea (12 ea)	90-Start up Operation	FM133988
MS20426AD3-6	Rivet	8 Ea (8 ea)	90-Start up Operation	FM134376-1
MS20470AD4-7	Rivet, Universal Head	32 Ea (32 ea)	90-Start up Operation	5079114
MS21059L3	Nut Plate	10 Ea (10 ea)	90-Start up Operation	FM135390
MS24665-136	Cotter Pins	7 Ea (7 ea)	90-Start up Operation	



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Container No: S084732



Part: D139-1012-011

Job No: 177346

Serial No/Batch: S084732

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/27/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-7A	4	218	0
	AN526-1032R12	6	90	0
	AN970-3	6	170	0
	AN970-6	4	64	0
	D139-1012-041	1	0	0
	D5320-043	7	38	0
	D5339-1	10	140	0
	D5397-1	10	42	0
	D5405-3	4	4	0
	D5408-1	1	4	0
	D5409-1	2	8	0
	D5409-3	2	3	0
	D5460-1	6	21	0
	D5460-3	4	12	0
	MS20426AD3-4	12	3,260	0
	MS20426AD3-6	8	728	0
	MS20470AD4-7	32	2,608	0
	MS21059L3	10	123	0
	MS24665-136	7	87	0

Part Specifications

Specifications could not be found.

Plex 5/10/18 8:21 AM dart.Lussier.Patrick

Was 1149A0332J

Qty 4 * S035396

MS21044N3

Qty 4 S 85174

MS35207-268

Qty 4 f m 137659.7

18.06.28

5.0 WEIGHT AND BALANCE

The following weight and balance is for the Dart installation. The weight and balance of parts that are removed from the aircraft to perform this installation are the responsibility of the installer.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D139-1012-011 CARGO NET INSTALLATION	22.4 lbs 10.2 kg	±0.0 in ±0.0 m	±0.0 lb in ±0.0 kg m	280 in 7.11 m	6272 lb in 72.4 kg m

6.0 PARTS LIST

Qty -011	Part Number	Description
X	D139-1012-011	CARGO NET INSTALLATION
1	D139-1012-041	CARGO NET ASSY
7	D5320-043	D-RING ASSEMBLY
10	D5339-1	CARABINER CLIP
12	D5397-1	D-RING
4	D5405-3	BUSHING
1	D5408-1	SUSPENSION ROPE
2	D5409-1	PLACARD
2	D5409-3	PLACARD
6	D5460-1	ANGLE BRACKET
4	D5460-3	CHANNEL
4	AN3-7A	BOLT
6	AN526-1032R12	SCREW
4	AN960JD10L	WASHER (OR NAS1149D0332J)
8	AN970-3	WASHER
4	AN970-6	WASHER
4	MS20365-1032A	NUT (OR MS21044N3)
12	MS20426AD3-4	RIVET
8	MS20426AD3-6	RIVET
32	MS20470AD4-7	RIVET
10	MS21059L3	NUT PLATE
7	MS24665-136	COTTER PIN
4	MS35207-268	SCREW

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Revision: D

Date: 17.05.02

Change Record

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Part Number: D139-1012-011

Description: CARGO NET INSTALLATION

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